

6695



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RBW1205G00332-3G-19

Job Sheet 179106



Part No: RBW1205G00332-3G-19

Job Qty: 14 ea
19 ea

Part Name: Barb



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 6/13/18

Job Tracking No:

Due Date: 8/20/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBW1205G00332-3G Rev 6 IPP Rev A 18.02.15 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	14 Ea	8/20/18	8/20/18	0.00	0.00	Start Up Machining-3		18/07/18
110	CNC Lathe	14 pcs	8/20/18	8/20/18	0.00	7.00	MORI SL-154		18/07/18
120	QC	14 pcs	8/20/18	8/20/18	0.00	0.00	QC2 Machining-4		18/07/18
130	QC	14 pcs	8/20/18	8/20/18	0.00	0.00	QC8 Machining-4		18-09-18
140	Packaging	14 pcs	8/20/18	8/20/18	0.00	0.00	Packaging3-1		
150	QC21-SA	14 Ea	8/20/18	8/20/18	0.00	0.00	QC21		

Part Op Descriptions: 110 - 1-Machine as per DWG. FB916 FOLIO REV: _____ DWG REV: _____ 2-Debur SEP 2 4 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303R0.750	303 Round Bar 0.750	.8750 ft (.0625 ea)	90-Start up Operation	5099815 5082805

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M303R0.750	1	93	0

Part Specifications

Specifications could not be found.

Plex 8/23/18 4:35 PM dart.logan.david

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE**DART**
AEROSPACE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐																						
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Large Fab ☐	Composite ☐	Supplier ☐																							
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval																		
Description Work Order Deviation				Disposition			Completed By																		
							Lead hand / Supervisor Approval Verification																		
							QC / QA Coordinator Approval																		

FAULT CATEGORY		
ire	☐ Power Loss/Surge	☐ Positioned Wrong
	☐ Folio/Program	☐ Outside Dimensions
	☐ Grain	☐ Over/Under tolerance
/Defect	☐ Weld	☐ Part Incorrect
nplete/Unqualified	☐ Wrong Stock Pulled	☐ Part Lost/Missing
	☐ Out of Sequence	☐ Part Moved
	☐ Off-set	☐ Drawing
	☐ Mislabeled	☐ Finish
omplete/Unclear	☐ Fit/Function	☐ Misread
	☐ Misaligned/off center	☐ Turning Sequence

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Date: 09/16/18

DART
AEROSPACE

Container No: S110398



Part: RBW1205G00332-3G-19

Job No: 179106

Serial No/Batch: S110398

Revision: 6

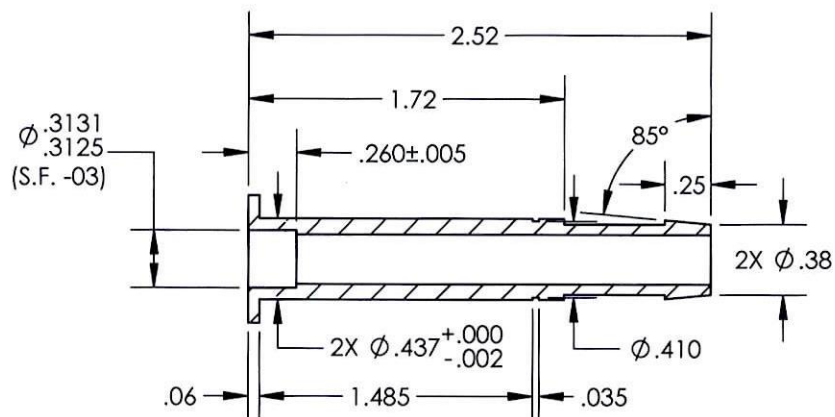
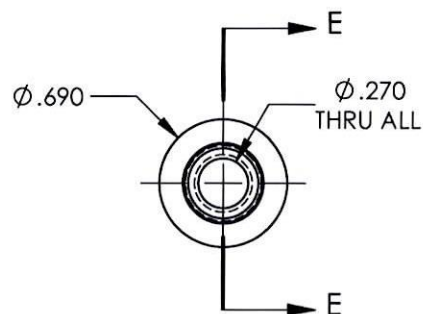
Inspector:

Exp Date:

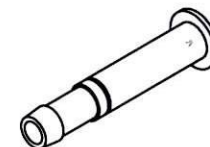
Instructions:

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
1		-19 ADDED THIS PART FOR REDESIGN.	3/2/2011	JAG
2		-19 CH'D HOLE DIA. FROM Ø.26, CH'D .10 FLANGE DIM TO .06.	11/30/2011	RJC
				DW



SECTION E-E



(-19)

BARB

DART AEROSPACE	
TITLE MAIN GEAR BOX DRAIN TOOL	
DWG NO. RBW1205G00332-3G-19	REV 6
MAT'L 303/304 S.S.	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .005 FRACTIONS ± 1/16
FINISH	.XX ± .01 ANGLES ± 5°
SPEC	.X ± .1 SURFACES = 125/
DRAWN BY: PERRITT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	AGUSTA
SCALE 1:1	DATE 2/22/2011 SHEET 5 OF 8